



INTRODUCING BEREKO TIMBER WINDOWS & DOORS



Bespoke Timber Windows & Doors By Bereco.

Quality and service are the heart of Bereco; only sustainably sourced engineered softwood and hardwood goes into the manufacture of our wooden windows and doors; we use the most advanced coating systems and the finest architectural ironmongery with extensive warranties providing low maintenance and an impressive 60 year life span.



The mark of
responsible forestry



THE BEREKO GROUP

Bereco began in 2003. 22 years on and we are still going strong and extremely proud to have over this time established one of the most recognised high quality, high performance and what we feel is the most environmentally friendly window and door brand in the UK.

The Bereco group was formed in 2005 and comprises of now two companies; Bereco Ltd supplying housebuilders and developers operating in the newbuild market and Bereco Retail Ltd that supplies home improvement businesses and direct sales to the domestic market.

The Bereco group now employs 26 sales, design and marketing team members at our distribution centre in Rotherham South Yorkshire, and there are a further 260 employees in manufacturing at our dedicated joinery centres in Poland.



WHY CHOOSE BEREKO?

OUR WINDOWS DON'T CO2T THE EARTH

In the last 20 years, Bereco have supplied over 261,000 wooden windows and doors saving in excess of 66 million kgCO₂e* being emitted into our atmosphere, the equivalent of taking over 22,000 cars off our roads.

REDUCING YOUR CARBON FOOTPRINT

300 billion tons of carbon are stored in our forests across the world. When harvested to make wooden windows and doors, the wood retains the carbon store, making them carbon negative. You can reduce your carbon footprint by 160kgs CO₂e* for every Bereco timber window and door you buy rather than a uPVC window or door.

HELPING THE WORLDS FORESTS TO GROW

Bereco make a conscious choice to supply our wooden windows and doors made from nothing but FSC® 100% or 100% PEFC Certified timber. This ensures that our products help in the fight against deforestation.

INVEST IN YOUR HOME

Timber windows have the lowest lifetime cost in comparison to uPVC windows, with a life expectancy of around 60 years compared to just 25-35 years* from uPVC.

ENERGY EFFICIENT

Our energy saving window and doors are designed with optimum energy efficiency in mind. Timber is an excellent insulator and we utilise high-performance glazing and weather seals, giving U-values that are up to 35% better than the current building regulations.

YOUR HEALTH AND WELLBEING

With exposure to noise over long periods of time being linked to health issues such as heart disease and dementia the noise rating should not be overlooked. Our windows with 24mm double glazing offer a sound reduction of 33dB and our specially designed acoustic double glazed units offer sound reduction of up to 42dB, ideal for properties with traffic noise or that are close to an airport.

CHOOSE BEREKO



YOU DON'T HAVE TO COMPROMISE ON STYLE TO BE SECURE

Bereco timber windows and doors come with enhanced security features built-in as standard. Home insurance approved multipoint espagnolette locking and Neighbourhood Watch approved ERA Fortress door cylinders make ours some of the most secure wooden windows and doors on the market today.

BEAUTIFULLY BESPOKE

Bespoke timber windows and doors from Bereco can be tailored to suit the style and design of your home. Choose from our range of mouldings and bar designs, stylish handles and fasteners in a range of 10 colours with factory applied paint or stain finishes, including dual-colour finishes that will transform your home.

COMPLETE PEACE OF MIND

All Bereco timber windows and doors come with a manufacturer's warranty. We are so confident in the quality of our windows and doors and our factory finishing that we give a warranty on our timber for 30 years and even offer a 10 year warranty against defects in manufacturing and factory finishes.

DON'T JUST TAKE OUR WORD FOR IT

To maintain such high standards of quality, we undergo annual testing of our windows and doors audited by third party certification body Bluesky Certification. Schemes covering our products' weather performance, security, manufacturing, paint application, and material sourcing, offers a level of confidence in what you are buying that you simply cannot get anywhere else.

GUARANTEED LEAD TIMES

We guarantee delivery of our wooden windows and doors in 6-8 weeks all year round. Our state of the art production facility is supported by a dedicated sawmill with timber lamination line and glass plant manufacturing our more common types of sealed units, ensuring we are in complete control of the key elements needed to meet the deadlines of our customers.

*Figures based on a study carried out by Heriot Watt University on behalf of the Wood Window Alliance (WWA)

†figure based on triple glazing



OUR SUSTAINABILITY STORY

2003 - 2007

- Our first Environmental Policy was established.
- Our FSC® chain of custody is established from forest to factory and we deliver our first FSC® certified wooden windows and doors.
- We introduced our self-sufficient sawmill, using waste timber to produce our own FSC® pallets.
- We became founding members of the Wood Window Alliance and worked with the BWF and Wood for Good to promote timber as a sustainable construction material

2008 – 2012

- Our Heritage range with narrow cavity SlimLine glazing is launched for architecturally sensitive projects;
- We introduced our range of timber triple glazed windows and doors capable of meeting Passivhaus standards with u values as low as 0.8W/m²K.
- We become the only manufacturer in the UK supplying our windows manufactured from only FSC® 100% certified timber.

2013 - 2017

- Bereco sales and estimating offices became fully paperless, with all quotations and correspondence completed via email.
- Heriot-Watt University completed life analysis of timber windows on behalf of the WWA, proving engineered timber windows have a service life of 60 years and over.
- We joined the Alliance for Sustainable Building Products as a patron and undertake the first Environmental Product Declaration (EPD) of our sash windows, the first in the UK.

2018 - 2022

- We launched our extensive range of 1.3 W/m²K U-value windows and doors to help customers who are building and developing to achieve the new national building targets.
- We reduced our carbon emissions with our advanced production facilities which are powered by the sun. The 3687m² installation of solar panels will reduce our carbon emissions by an incredible 580 tonnes each year.
- We made changes so that we could power our offices with 100% renewable energy.

2022 – 2025

- We became one of the first UK timber window & door manufacturers to have our product U-values independently assessed and certified by a UKAS-accredited body, the British Fenestration Rating Council (BFRC). This means our performance figures are verified to the latest BS EN ISO 10077-1:2017 standard, providing transparency and reliability.
- We became 100% PEFC Certified, expanding our supply chain of certified timber with a full chain of custody.
- We saved a total of 303 acres of endangered habitat through our partnership with World Land Trust and their Buy an Acre Scheme

AT THE FOREST Planting, Growing & Harvesting

Bereco use only FSC® 100% certified or 100% PEFC Certified wood. By buying our timber windows and doors you are helping to promote growth of the forest in Europe and worldwide and are protecting our planet from deforestation and climate change.

Foresters harvest timber in accordance forest management plans. A properly managed forest can take up to 130 years before it's ready for felling and harvesting.

- Years 1-3 Soil Preparation and Planting of Saplings
- Years 4-5 Regeneration Inspection
- Years 10-20 Thinning
- Years 20-30 Surveying the Young Forest
- Years 30-60 Thinning
- Years 60-80 Fertilising
- Years 80-90 Forest Inventory & Road Construction
- Years 90-130 Harvesting & Felling



AT THE SAWMILL

Milling, Drying & Laminating

Bereco are unique in that we have our own dedicated sawmill supplying our factory with sawn, kiln dried and finger jointed laminated sections for our wooden windows and doors

Located in a community villages our sawmills are ideally located in the centre of the forests from which our timber is harvested.

- From the Forest to the Mill Yard
- Log Sorting
- De-Barking & Sawn Timber Production
- Stacking & Kiln Drying
- Planing of Timber
- Removing Defects
- Finger Jointing
- Glueing & Laminating
- Quality Control & Packaging for Production



AT THE FACTORY

Machining, Assembly & Finishing

At Bereco the production facility is the key to ensuring our wooden windows and doors last a lifetime, we understand fully that what happens here will determine both the quality and longevity of the wood windows and doors we will then deliver.

- Timber at the Ready
- Pinpoint Accuracy
- Making Frame Sections & Assembly
- Preservative Treatment
- Sanding & Base Coating
- Joint & Grain Protection
- Factory Finishing
- Fitting of Hardware
- Glazing & Bars
- Quality Checking
- Packaging & Shipment



OUR CERTIFICATION

At Bereco simply manufacturing timber windows and doors to comply with a list of standards is not enough. We aim to 'Deliver the Difference' in all that we do from our customer service to the products we supply.

Our investment in the certification and accreditations we hold ensures we supply not only sustainable, high quality, low maintenance timber window and doors but that they will add value to any property.

- Window General Performance (BS644)
- Timber High Performance Windows
- Enhanced Security Window Scheme (PAS24:2022)
- Enhanced Security Door Scheme (PAS24:2022)
- Noise Reducing Window Scheme
- Coatings & Finish Application Scheme
- FSC® Chain of Custody
- PEFC Chain of Custody
- Secured by Design



The mark of
responsible forestry



OUR WARRANTIES

Many window manufacturers offer a guarantee which is simply a promise. At Bereco, our products are backed with industry leading warranties giving you the peace of mind that you are purchasing high quality timber windows and doors that will value to your home and last for years to come

97%
97% of our
customers would
recommend us.

"We have been really pleased with the level of service throughout – from initial enquiry, through revising the plans to meet planning requirements, ordering and delivery. It has all been to a very high standard and everyone has been so friendly and pleasant to deal with. The windows look great too!"



OUR SERVICE

From enquiry to delivery

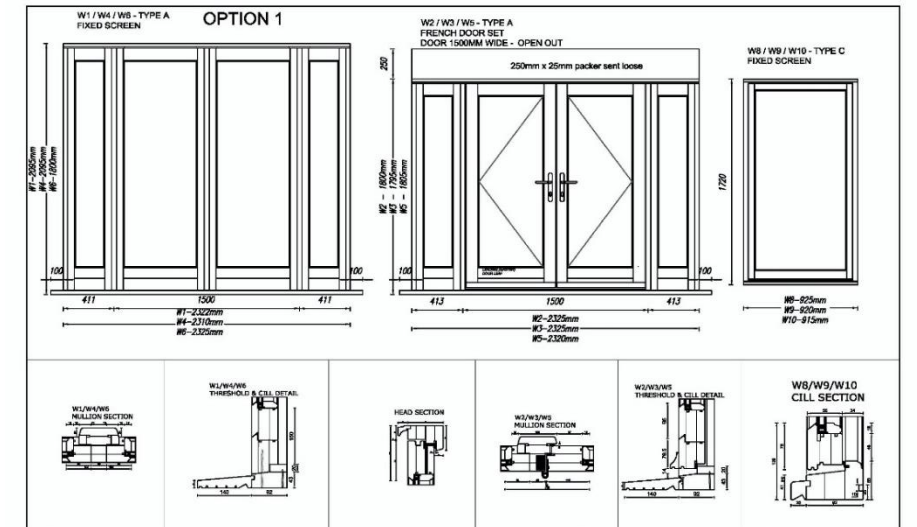
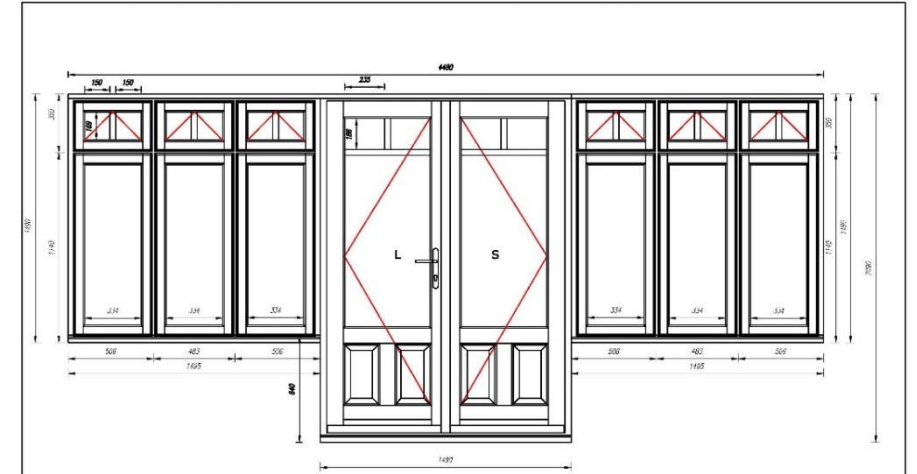
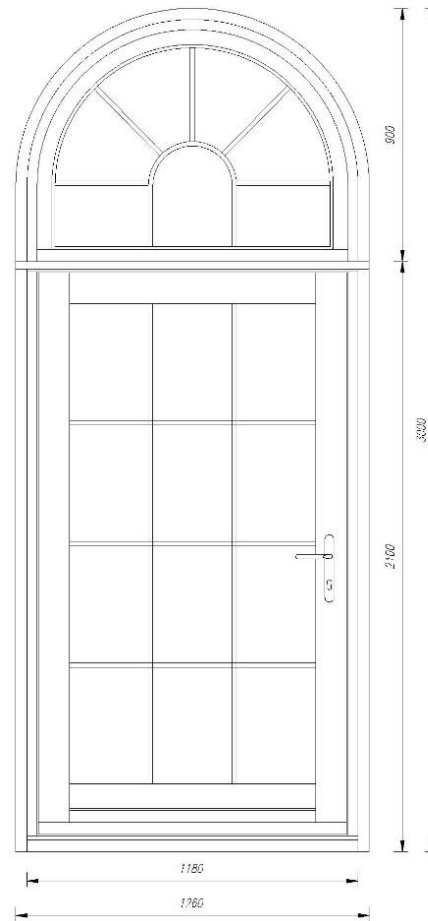
Enquiry.

Quote. 2-3 days

Order Approval. 2-5 days

Manufacturing. 6-8 weeks

Delivery.



OUR TIMBER TYPES

Fully Certified Timber

All our timber is obtained from well managed forests with either FSC® 100% or 100% PEFC Certification, with full Chain of Custody.

Softwood. Redwood

All our redwood is slow grown from Europe and harvested at between 90 and 130 years of age. It features a smooth surface, has a high proportion of heartwood; small knots and achieves excellent durability even without preservative treatment. Perfect for painted finishes.

Hardwood. Dark Red Meranti

Our hardwood comes with full chain of custody. It features a pitted effect surface and a natural red hue to the timber perfect for stain finishes.

Both softwood and hardwood come with the same 30 year warranty against rot and fungal infection and 10 year warranty on the factory applied coatings.



WINDOW & DOOR STYLES AVAILABLE



SLIDING SASH WINDOWS



CASEMENT WINDOWS



TILT & TURN WINDOWS



ENTRANCE DOORS



CREATIVE ENTRANCE DOORS



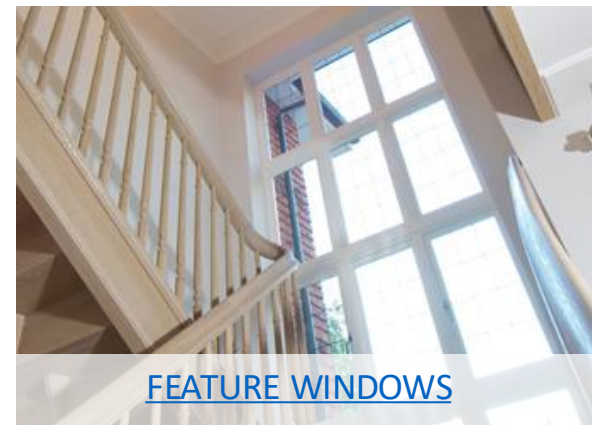
FRENCH DOORS



SLIDING PATIO DOORS



FOLDING SLIDING DOORS



FEATURE WINDOWS

WINDOW & DOOR PERFORMANCE

	Sash	Casement	Doors
Uw Range	0.8-1.4W/m²K	0.9-1.4W/m²K	0.9-1.4W/m²K
Uw Double Glazed (24/14mm DGU)	1.3-1.4W/m²K	1.3-1.4W/m²K	1.3-1.4W/m²K
Acoustic Range	29-42dB	29-42dB	33-42dB
Air Permeability	600Pa	600pa	600Pa
Water Tightness	250Pa	400Pa	50Pa
Wind Resistance	2000Pa	2000Pa	800-1200Pa
Exposure	2000	2000 Special	1200



THE BEREKO CONTEMPORARY RANGE

The Bereco Contemporary Range of timber windows and doors has the ability to enhance the homes feel and appearance, creating modern spaces with products designed to maximise natural light and offer practical energy saving solutions.



THE BEREKO TRADITIONAL RANGE

The Traditional Range is designed for period new builds and the domestic replacement market, where traditional timber window features such as putty lines and ovolo mouldings combine with excellent energy efficiency and high security.



BERECO HERITAGE RANGE

Period and historic buildings deserve particular attention to detail when considering replacement windows and doors. Our Heritage Range has been specifically designed for listed buildings where conservation approval is required.

SPECIFYING BERECO

We have created a dedicated resource centre that provides architects and specifiers with access to our CAD drawings in DWG and PDF format. We also share the product specifications for all our timber windows and doors, alongside maintenance and care guides, brochures, certification, and much more: **bereco.co.uk/resources**

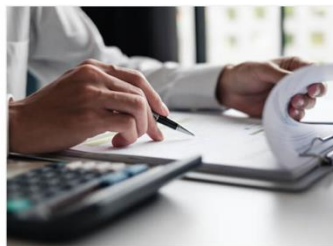
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Thank you for your time.

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